

Series: I

INTERCHANGE: ISO 7241-1 series "A"

TOHIO

MAIN APPLICATIONS

- Agricultural equipment
- Industrial equipment

"I" is a poppet valve quick coupling series, with modular structure, manufactured in carbon steel with zinc plated surface treatment.

The modular structure allows the flexibility to offer several types of port configurations to satisfy diverse applications while maintaining a compact dimension. It is available in size 1/2 for the most popular applications needing the interchangeability with ISO 7241-1 "A".



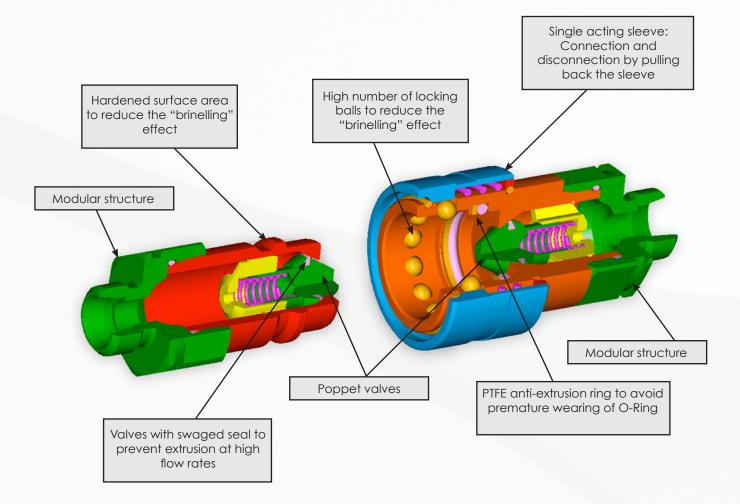


Series: I

TECHNICAL FEATURES AND OPTIONS

- Interchangeability: ISO 7241-1 series "A"
- Valve system: Poppet valve
- Mechanical connection: Locking balls
- Connection system: Pulling back the sleeve and pushing one half towards the other
- Disconnection system: Pulling back the sleeve
- Connection with residual pressure: Not allowed
- Disconnection with residual pressure: Not allowed
- Threads available: Metrics DIN
- On request: Free flow version (no valving)

- Construction material: Carbon steel
- Surface treatment: CrIII zinc plated
- Springs: C72 steel
- Balls: Hard steel 100 C6
- Seals: standard in NBR (Nitrile)
- Seals on request: VITON
- Anti-extrusion rings: PTFE



BENEFITS

- The poppet valve with elastomer seal provides maximum sealing of the couplings when disconnected.
- Shape of internal parts is designed to reduce turbulence and pressure drop.
- The modular design allows flexibility with the range of port configurations.
- Compact slim design.
- Simple to use.



Series: I

HOW TO USE

- Before connecting clean the mating parts of the couplings to avoid contamination in the circuit.
- To couple pull back the sleeve of the female coupling, align the female with the male coupling and push one into the other until both halves are fully connected and release the sleeve.
- To uncouple pull back the sleeve of the female coupling, pull out the mating half.

WARNING!

- Do not couple-uncouple with flow and/or pressure in the circuit.
- Use protection whenever connecting or disconnecting with high temperature (max. allowed 80°C, 176°F).
- When the couplings are disconnected, it is suggested to use the protection caps (BIR12).

PERFORMANCE

Description	Size	ISO Size	Rated flow		_	. flow ested	Connec	ct force	Disconn	ect force	Spillage *	
	Inch	mm	I/min	GPM	I/min	GPM	Z	lbf	Ν	lbf	ml	
112	1/2	12,5	45	11,93	90	23,85	70	15,75	55	12,38	2,10	

Description		Mo	ıx. operat	ing press	ure	Burst pressure								
	Cou	pled	Male		Female		Coupled		Male		Female			
	MPa	psi	MPa	psi	MPa	psi	MPa	psi	MPa	psi	MPa	psi		
112	25	3625	25	3625	25	3625	80	11600	80	11600	100	14500		

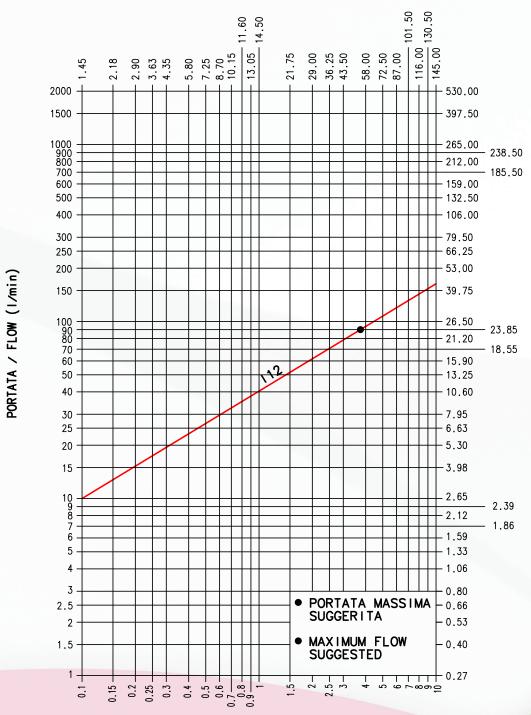
^{*} Spillage is an indicative value of the fluid loss per couple-uncouple cycle.

- Temperature range:
- Standard seals NBR (Nitrile): from -20 °C to +100 °C (from -4 °F to +212 °F).
- VITON seals: from -15°C to +180°C (from +5 °F to +356 °F).

PRESSURE DROP

TESTS ESEGUITI IN CONFORMITA' A ISO 7241-2 TESTS IN ACCORDANCE WITH ISO 7241-2

PERDITA DI PRESSIONE / PRESSURE LOSS (psi)



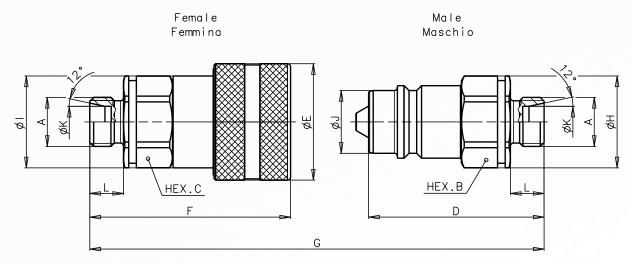
PERDITA DI PRESSIONE / PRESSURE LOSS (bar)

FLUIDO: OLIO ISO VG32 TEMPERATURA: 40°C VISCOSITA': 28.8-35.2 mm²/s

FLUID: OIL ISO VG32 TEMPERATURE: 40°C VISCOSITY: 28.8-35.2 mm²/s

PORTATA / FLOW

OVERALL DIMENSIONS

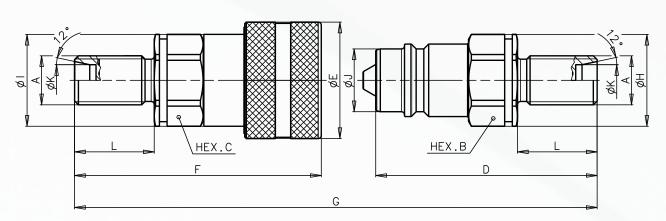


FILETTATURA MASCHIO METRICA CONO 24° - DIN 2353

			1												We	eight
Description	A	Unit	В	С	D	E	F	G	н	1	J	К	L	Unit	Male	Female
112 L12	M18x1,5	mm	27	27	57,3	38	65,6	101,4	30	30	20,5	12,2	11	Kg	0,115	0,259
		Inch	1,06	1,06	2,26	1,50	2,58	3,99	1,18	1,18	0,81	0,48	0,43	lb	0,25	0,57
112 L15	M22x1,5	mm	27	27	54,5	38	62,8	95,8	30	30	20,5	15,2	12	Kg	0,114	0,255
		Inch	1,06	1,06	2,15	1,50	2,47	3,77	1,18	1,18	0,81	0,60	0,47	lb	0,25	0,56

Female Femmina

Male Maschio



FILETTATURA MASCHIO METRICA CONO 24° - DIN 2353

															We	ight
Description	A	Unit	В	С	D	E	F	G	Н	-	J	K	L	Unit	Male	Female
I12 L12	M18x1,5	mm	27	27	72,3	38	80,4	131,2	30	30	20,5	12,2	26	Kg	0,123	0,265
SCHOTT		Inch	1,06	1,06	2,85	1,50	3,17	5,17	1,18	1,18	0,81	0,48	1,02	Ib	0,27	0,58
I12 L15	M22x1,5	mm	27	27	69,5	38	77,8	125,8	30	30	20,5	15,2	27	Kg	0,120	0,260
SCHOTT		Inch	1,06	1,06	2,74	1,50	3,06	4,95	1,18	1,18	0,81	0,60	1,06	lb	0,26	0,57

